Pin	Colour	Function*
1	white	Encoder A
2	white/black	Encoder /A
3	red	Encoder B
4	red/black	Encoder /B
5	yellow	+5V DC out
6	yellow/black	Do Not Use
7	green	WDOG+
8	green/black	WDOG
9	blue	IN A
10	blue/white	IN Common
11	brown	Encoder Z
12	brown/white	Encoder /Z
13	orange	NC
14	orange/black	NC
15	grey	0V Encoder
16	grey/black	Do Not Use
17	violet	Vout +
18	violet/white	Vout
19	pink	Do Not Use
20	pink/black	IN B
* Function dependant on Axis Type.		
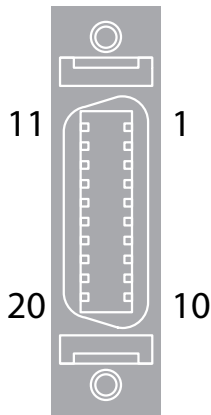
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Strip the non connector end of the cable to form flying leads and wire as required